

Opto Plus LED Corp.

0.8" SMD Type LED Display

OPS-Q8010PG-GW

OPS-Q8011PG-GW

● FEATURES

- 0.8 inch (20.32 mm) Digit Height.
- SMD type.
- Low current operation.
- Gray face, White segment.
- RoHS compliant, Pb Free.

● DESCRIPTION

The OPS-Q8010PG-GW & OPS-Q8011PG-GW are 0.8 inch (20.32mm) height Quadruple 7-segment displays.

This device utilizes Pure Green LED chip which are made from InGaN on a Transparent GaN, substrate.

The display has Gray face, White segment.

● DEVICE

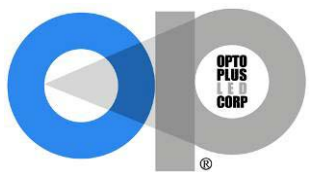
PART NO	DESCRIPTION
OPS-Q8010PG-GW	Common Anode
OPS-Q8011PG-GW	Common Cathode

RoHS Compliance



Pb free.





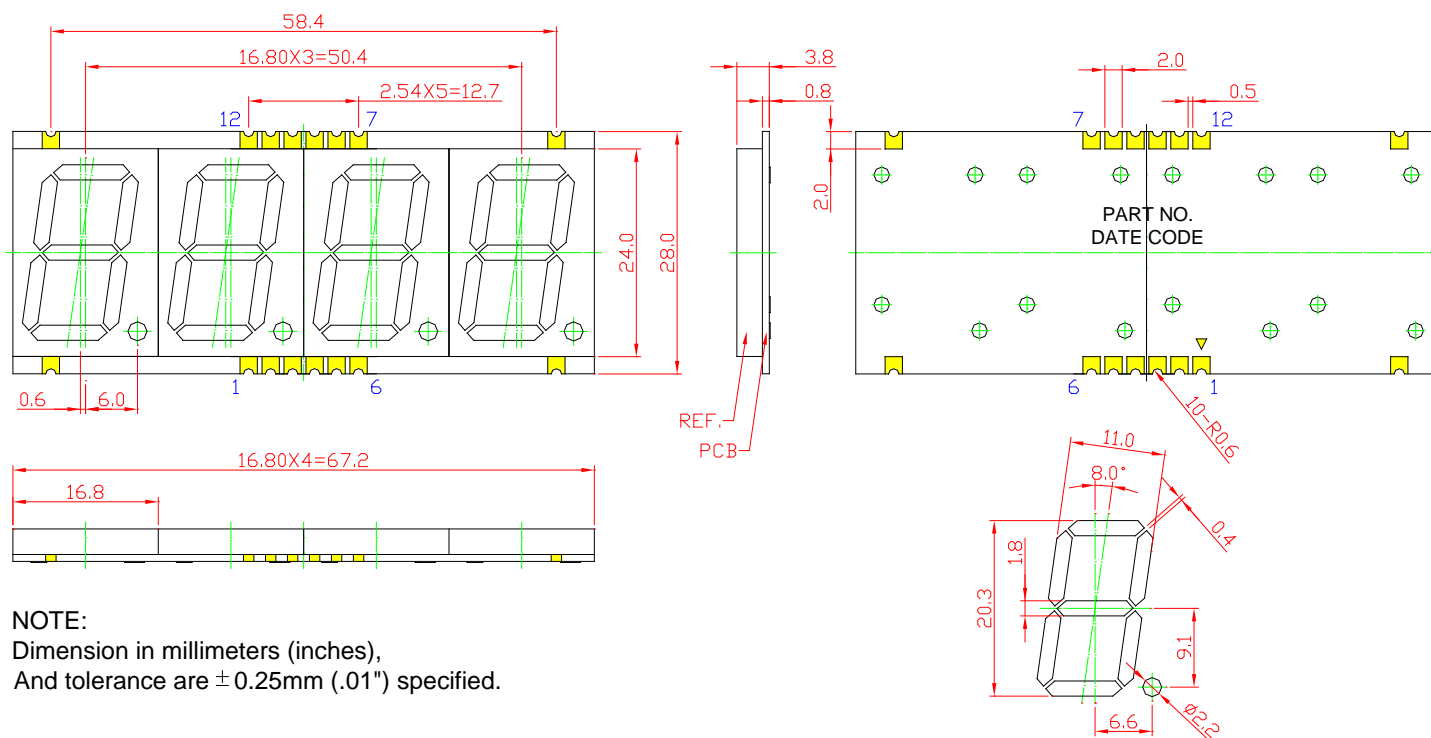
Opto Plus LED Corp.

0.8" SMD Type LED Display

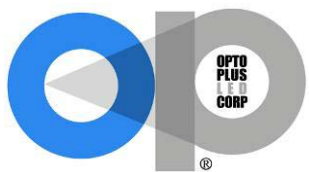
OPS-Q8010PG-GW

OPS-Q8011PG-GW

MECHANICAL DIMENSIONS



NOTE:
Dimension in millimeters (inches),
And tolerance are $\pm 0.25\text{mm}$ (.01") specified.



Opto Plus LED Corp.

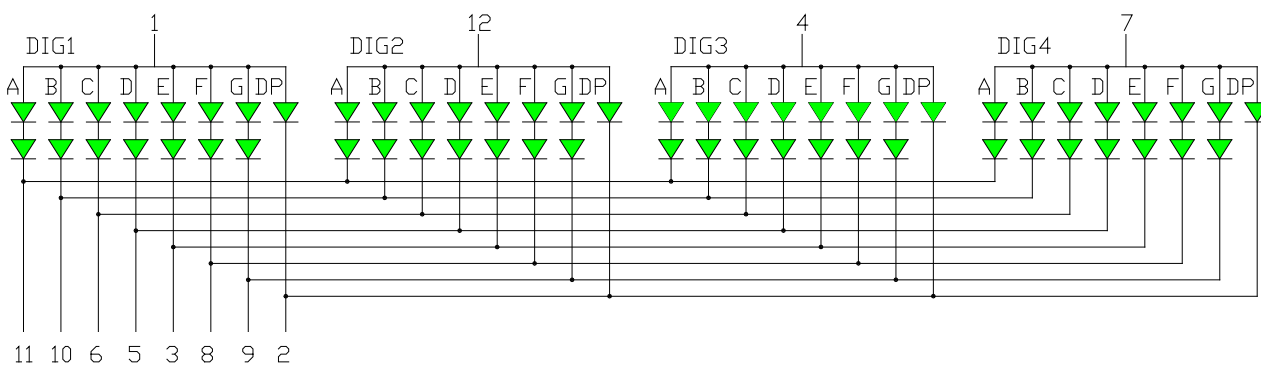
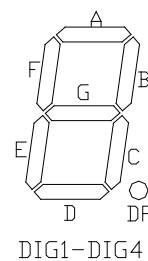
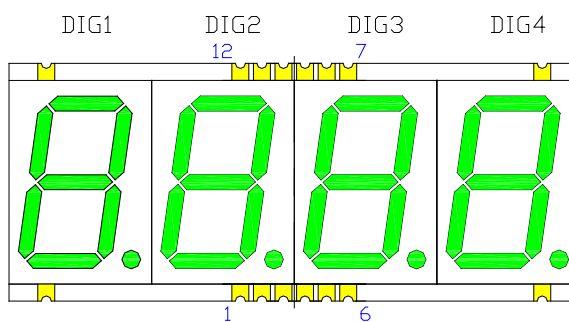
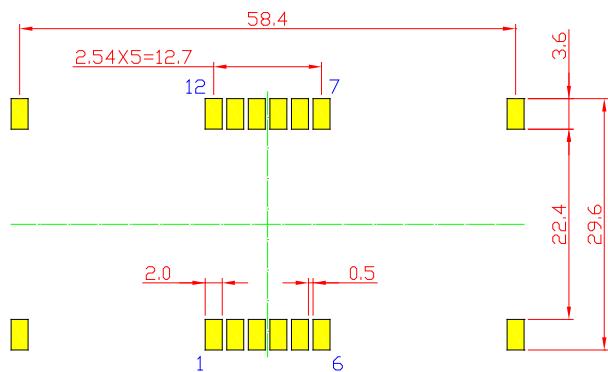
0.8" SMD Type LED Display

OPS-Q8010PG-GW

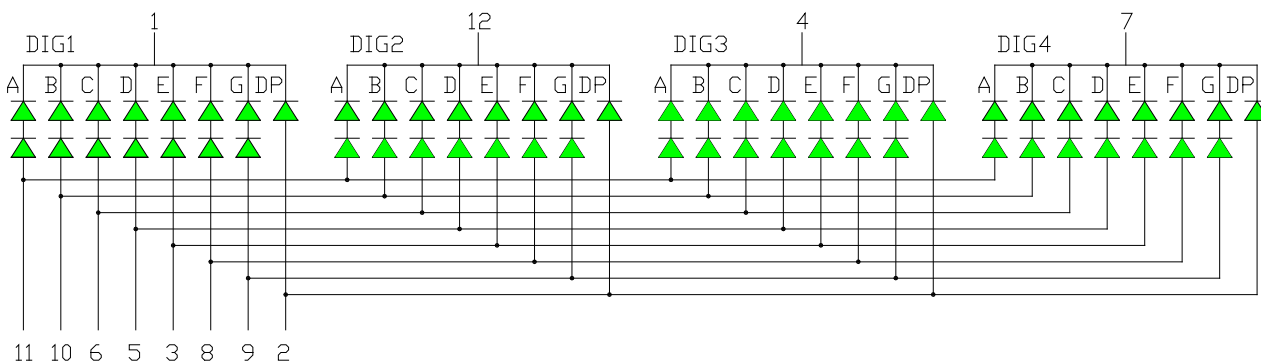
OPS-Q8011PG-GW

TYPICAL INTERNAL EQUIVALENT CIRCUIT

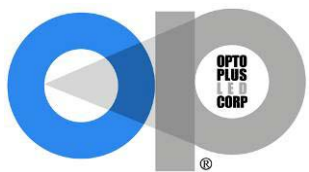
Recommended Soldering Pattern



OPS-Q8010PG-GW (Common Anode)



OPS-Q8011PG-GW (Common Cathode)



Opto Plus LED Corp.
0.8" SMD Type LED Display
OPS-Q8010PG-GW
OPS-Q8011PG-GW

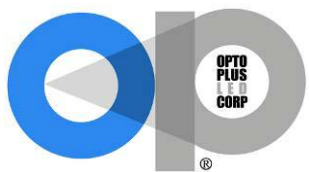
● **PG: PURE GREEN (InGaN/GaN)**

ABSOLUTE MAXIMUM RATING AT $T_a=25^{\circ}\text{C}$

Parameter	Symbol	Maximum Rating	Unit
Power dissipation	P_{AD}	120	mW
Derating liner from 25°C	-	0.3	mA / $^{\circ}\text{C}$
Continuous forward current	I_{AF}	30	mA
Peak current (duty cycle 1/10, 1kHz)	I_{PF}	100	mA
Reverse voltage	V_R	5	V
Operating temperature	T_{OPR}	-40 to +105	$^{\circ}\text{C}$
Storage temperature	T_{STG}	-40 to +105	$^{\circ}\text{C}$

ELECTRICAL - OPTICAL CHARACTERISTICS AT $T_a=25^{\circ}\text{C}$

Characteristic	Symbol	Condition	Min.	Type.	Max.	Unit
Forward Voltage, (Per Dice)	V_F	$I_F=20\text{mA}$	-	3.2	4.0	V
Reverse Current, (Per Dice)	I_R	$V_R=8\text{V}$	-	-	10	μA
Dominant Wavelength	λ_D	$I_F=20\text{mA}$	-	525	-	nm
Luminous Intensity	I_V	$I_F=20\text{mA}$	-	210	-	mcd
Spectral radiation bandwidth	$\Delta\lambda$	$I_F=20\text{mA}$	-	30	-	nm



Opto Plus LED Corp.

0.8" SMD Type LED Display

OPS-Q8010PG-GW

OPS-Q8011PG-GW

● PG: PURE GREEN (InGaN/GaN) CURVE

Typical Electro-optical Characteristic Curves (25 °C Free Air Temperature Unless Otherwise Specified)

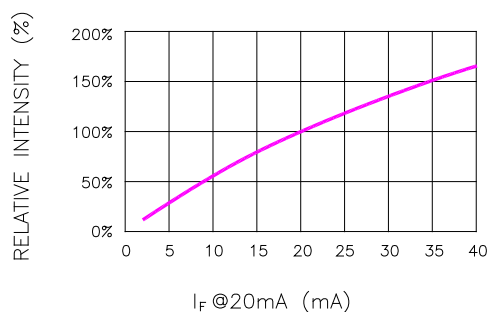


Fig.1 RELATIVE INTENSITY VS. FORWARD CURRENT

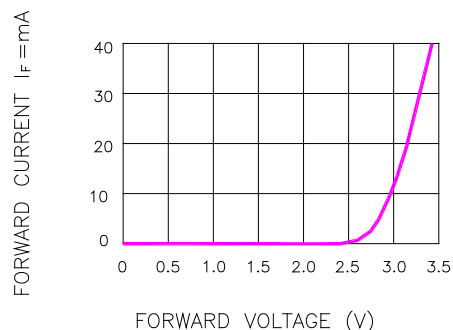


Fig.2 FORWARD CURRENT VS. FORWARD VOLTAGE

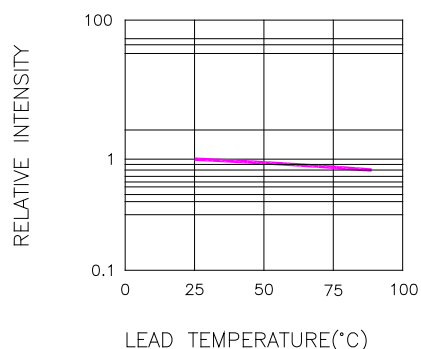


Fig.3 RELATIVE INTENSITY VS. LEAD TEMPERATURE
(PULSED 20 mA; 300us PULSE, 10ms PERIOD)

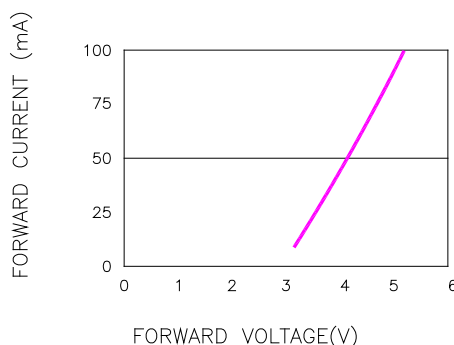


Fig.4 PEAK FORWARD VOLTAGE VS. FORWARD (100us TEST PULSE, 1% DUTY CYCLE)

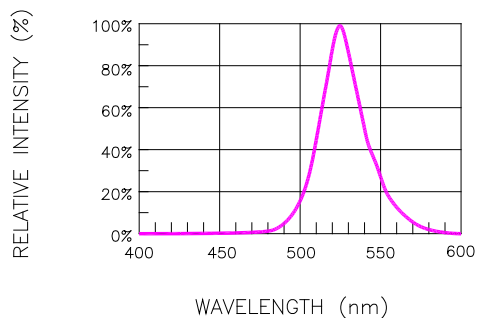


Fig.5 RELATIVE INTENSITY VS. WAVELENGTH

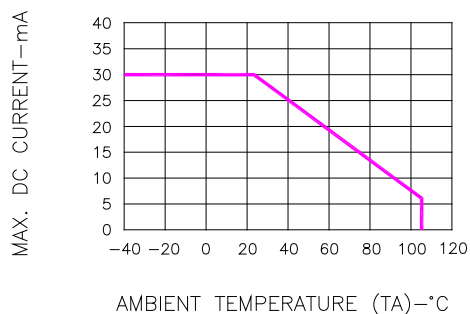
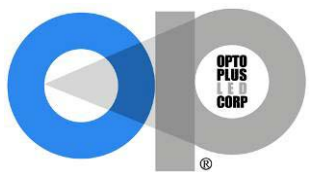


Fig.6 MAX. ALLOWABLE DC CURRENT VS. AMBIENT TEMPERATURE

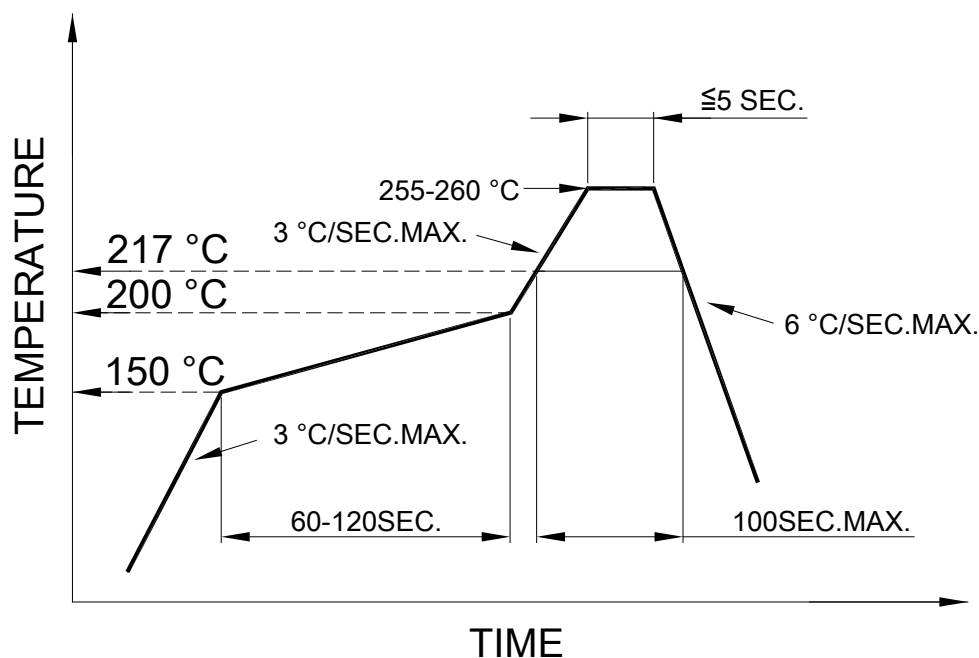


Opto Plus LED Corp.
0.8" SMD Type LED Display
OPS-Q8010PG-GW
OPS-Q8011PG-GW

● **RECOMMEND SOLDERING PROFILE**

SMT Soldering Profile

Pb free reflow soldering Profile



● **SOLDERING IRON**

Basic specification : ≤ 4 seconds when 260°C, If temperature is higher, time should be shorter (+10°C→1 sec). Power dissipation of iron should be smaller than 15W, and temperature should be controllable. Surface temperature of the device should be under 230°C.

● **REWORK**

Customer must finish rework within ≤ 3 sec under 350°C.