

**Opto Plus LED Corp.**  
**0.30" SMD Type LED Display**  
**OPS-D3010PG-GW**  
**OPS-D3011PG-GW**

● **EDIT HISTORY**

Version A: Mar. 05, 2014

Preliminary spec.

Version B: Apr. 23, 2014

Modify mechanical dimensions.

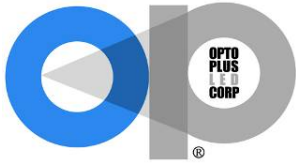
Version C: Apr. 24, 2015

Modify IV min. data, from 25 mcd to 15 mcd.

Version D: Apr. 29, 2015

Modify mechanical dimensions.

Manufacture	Examination	Approving



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● **FEATURES**

- 0.30 inch (7.62 mm) Digit Height.
- Low current operation.
- SMD type.
- Gray face, White segment.
- RoHS compliant, Pb Free.

● **DESCRIPTION**

The OPS-D3010PG-GW & OPS-D3011PG-GW are 0.30 inch (7.62mm) height Dual digit 7-segment display.

This device utilizes Pure Green LED chip which are made from InGaN

On a transparent GaN, substrate.

The display has Gray face, White segment.

● **DEVICE**

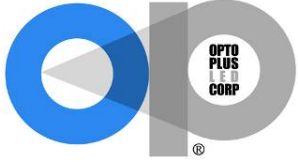
PART NO	DESCRIPTION
OPS-D3010PG-GW	Common Anode
OPS-D3011PG-GW	Common Cathode

**RoHS Compliance**



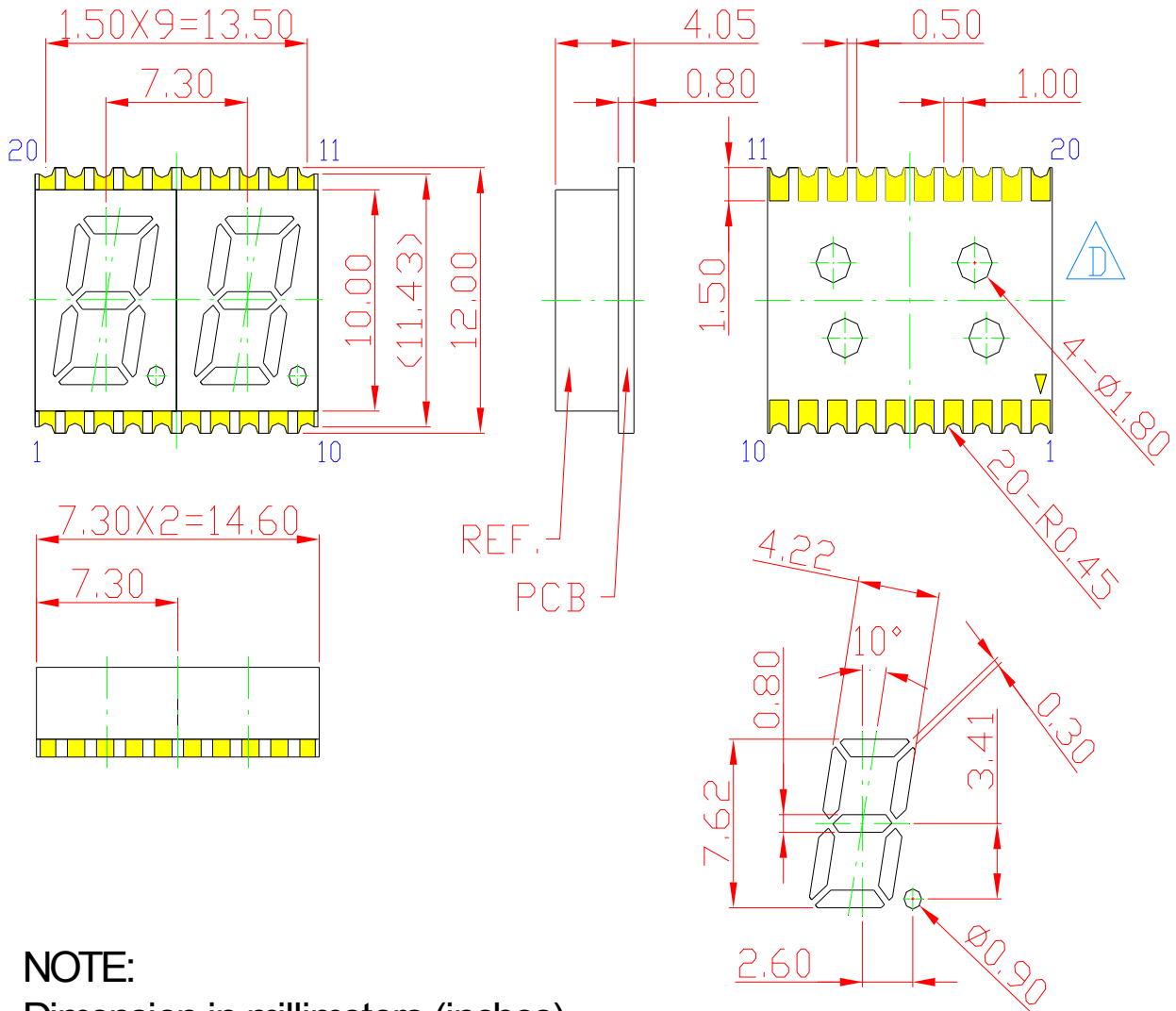
**Pb free.**



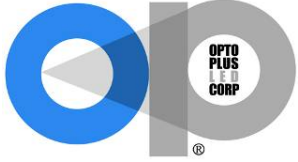


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● **MECHANICAL DIMENSIONS**



**NOTE:**  
 Dimension in millimeters (inches),  
 And tolerances are  $\pm 0.25\text{mm}$  (.01") specified.



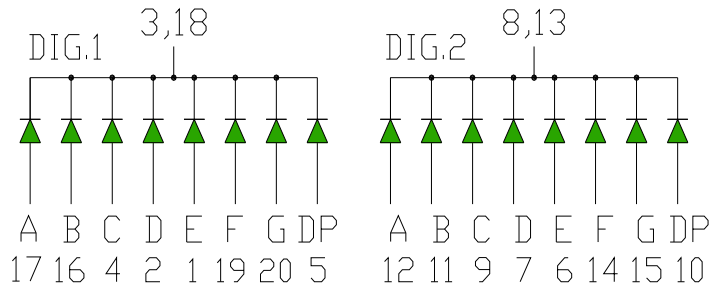
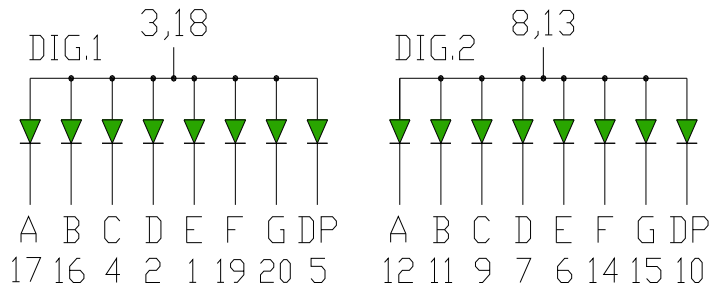
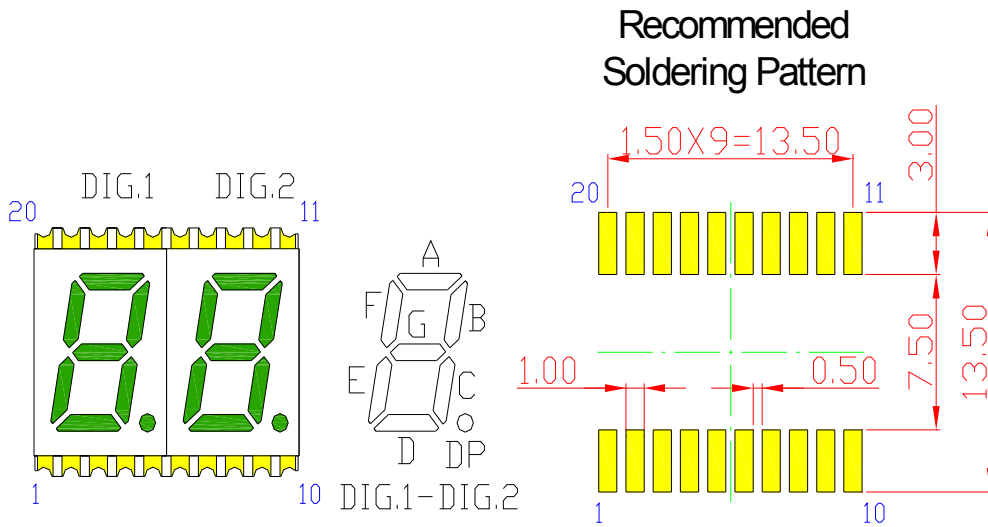
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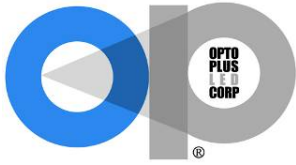
## 0.30" SMD Type LED Display

### OPS-D3010PG-GW

### OPS-D3011PG-GW

#### ● TYPICAL INTERNAL EQUIVALENT CIRCUIT





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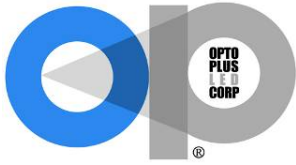
● **PG: PURE GREEN (InGaN/GaN)**

ABSOLUTE MAXIMUM RATING AT Ta=25°C

Parameter	Symbol	Maximum Rating	Unit
Power dissipation	P <sub>AD</sub>	120	mW
Derating liner from 25°C	-	0.3	mA / °C
Continuous forward current	I <sub>AF</sub>	30	mA
Peak current (duty cycle 1/10, 1kHz)	I <sub>PF</sub>	100	mA
Reverse voltage	V <sub>R</sub>	5	V
Operating temperature	T <sub>OPR</sub>	-40 to +105	°C
Storage temperature	T <sub>STG</sub>	-40 to +105	°C

ELECTRICAL - OPTICAL CHARACTERISTICS AT Ta=25°C

Characteristic	Symbol	Condition	Min.	Type.	Max.	Unit
Forward Voltage, (Per Dice)	V <sub>F</sub>	I <sub>F</sub> = 20mA	-	3.2	4.0	V
Reverse Current, (Per Dice)	I <sub>R</sub>	V <sub>R</sub> = 8V	-	-	10	μA
Dominant Wavelength	λ <sub>D</sub>	I <sub>F</sub> = 20mA	515	-	530	nm
Luminous Intensity	I <sub>V</sub>	I <sub>F</sub> = 20mA	15	-	70	mcd
Spectral radiation bandwidth	Δλ	I <sub>F</sub> = 20mA	-	30	-	nm



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● **PG: BIN GRADE (Unit : mcd) 8V / 20mA**

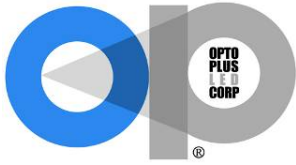
PURE GREEN	K	L	M
	15.0 – 40.0	40.1 – 55.0	55.1 – 70.0

● **PG: HUE GRADE ( $\lambda_D$  : nm)**

1	2	3
515.0 – 520.0	520.1 – 525.0	525.1 – 530.0

● **AVAILABLE BIN / HUE TABLE**

K1	L1	M1
K2	L2	M2
K3	L3	M3



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### OPS-D3010PG-GW

### OPS-D3011PG-GW

#### ● PG: PURE GREEN (InGaN/GaN) CURVE

Typical Electro-optical Characteristic Curves  
(25 °C Free Air Temperature Unless Otherwise Specified)

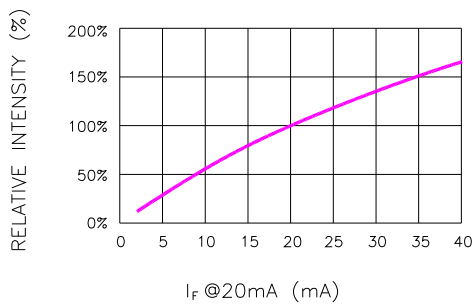


Fig.1 RELATIVE INTENSITY VS. FORWARD CURRENT

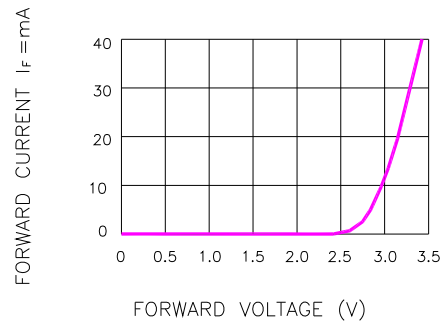


Fig.2 FORWARD CURRENT VS. FORWARD VOLTAGE

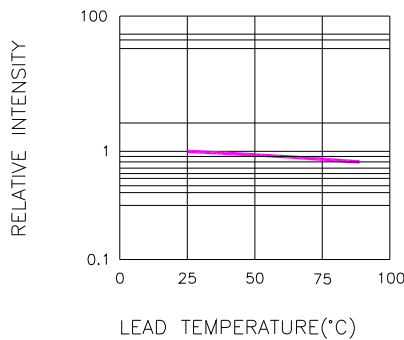


Fig.3 RELATIVE INTENSITY VS. LEAD TEMPERATURE  
(PULSED 20 mA; 300us PULSE, 10ms PERIOD)

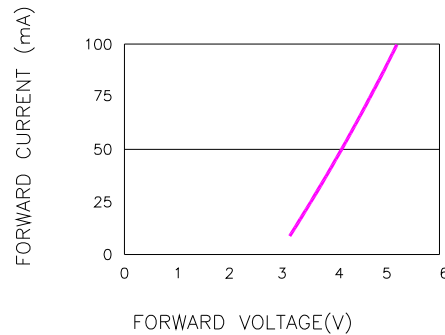


Fig.4 PEAK FORWARD VOLTAGE VS. FORWARD CURRENT  
(100us TEST PULSE, 1% DUTY CYCLE)

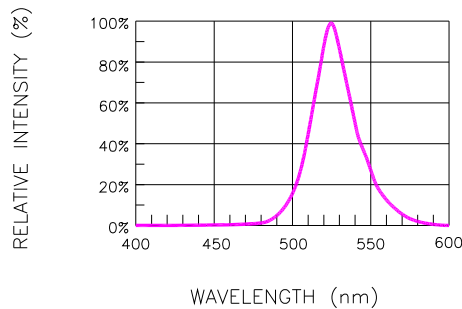


Fig.5 RELATIVE INTENSITY VS. WAVELENGTH

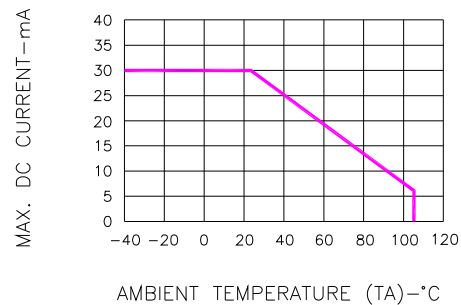
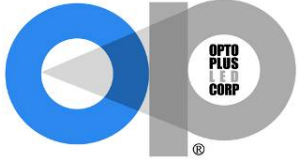


Fig.6 MAX. ALLOWABLE DC CURRENT VS. AMBIENT TEMPERATURE

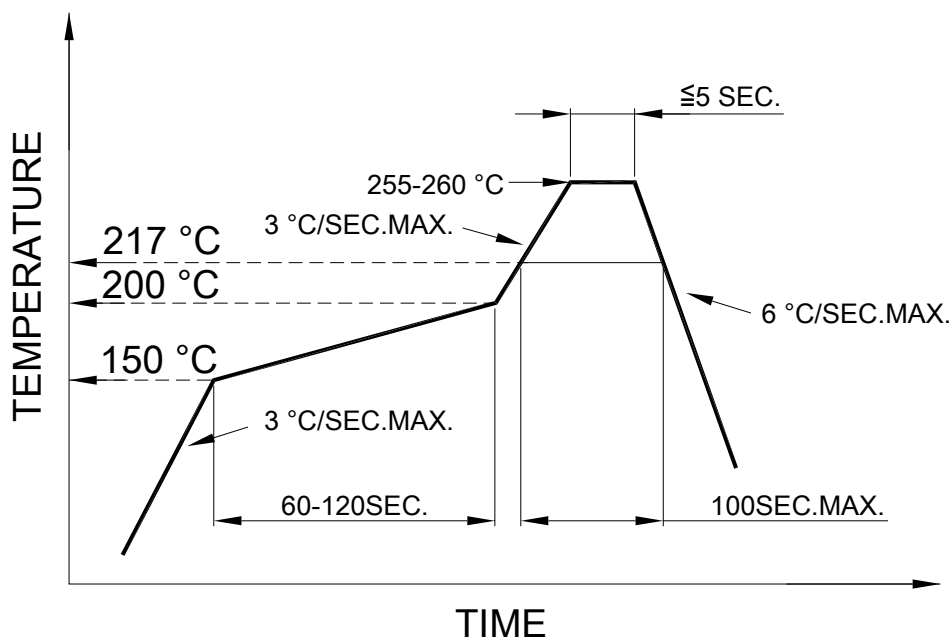


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● **RECOMMEND SOLDERING PROFILE**

SMT Soldering Profile

Pb free reflow soldering Profile



● **SOLDERING IRON**

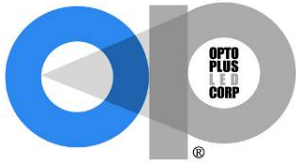
Basic specification :  $\leq 4$  seconds when 260°C, If temperature is higher, time should be shorter (+10°C→1 sec). Power dissipation of iron should be smaller than 15W, and temperature should be controllable. Surface temperature of the device should be under 230°C.

● **REWORK**

Customer must finish rework within 3 sec. under 350°C.

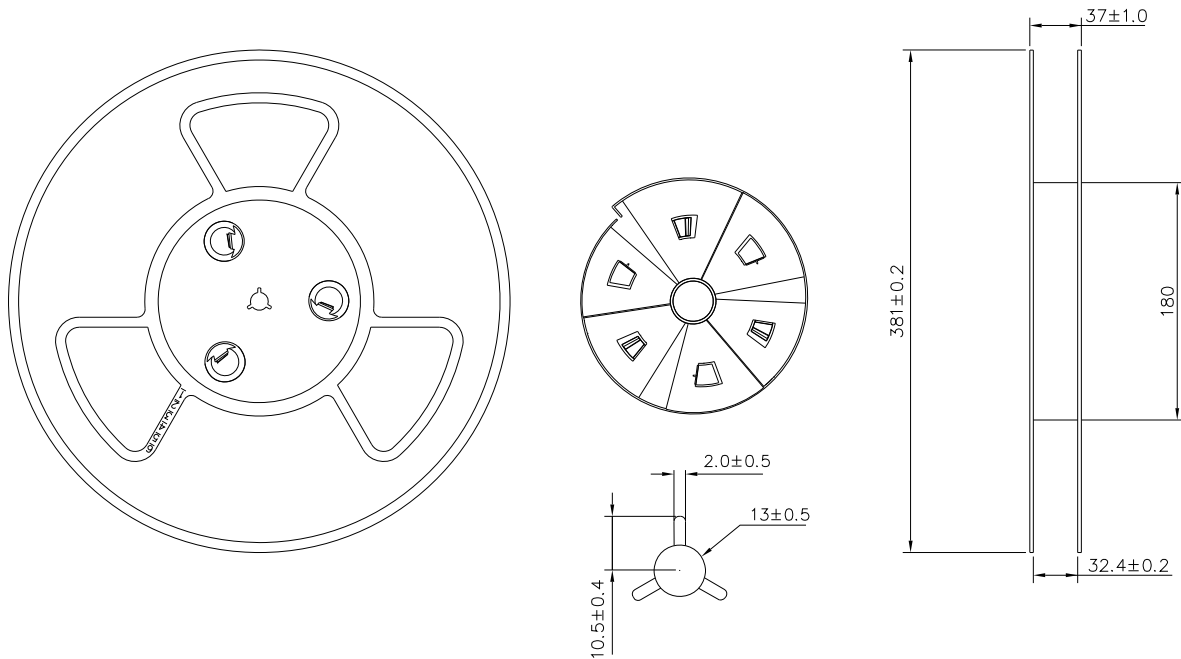
The head of soldering iron cannot touch copper foil.





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● **REEL DIMENSIONS**



● **PACKING & LABEL SPECIFICATIONS**

